

ABSTRACT OF THE DISCLOSURE

A laminated wood piece is disclosed comprising a solid hardwood component having an upper surface and a lower surface that are substantially parallel to each other and a wood composite component having layers oriented substantially parallel to the lower surface of the solid hardwood component. The ratio of a thickness of the solid hardwood component to a thickness of the wood composite component being from about 1:1 to about 1:10. The laminated wood piece is suitable for use a door stile.